#### **TECHNICAL DATA SHEET**

**Product name:** Ethylene-Acrylic Acid Copolymer (EAA) / Ethylene Acrylic Acid **Synonyms:** Ethylene/acrylic acid copolymer; Ethylene-acrylic acid copolymer;

Poly(ethylene-co-acrylic acid); EAA

### 1. Identification

**CAS No.:** 9010-77-9.

**EC / EINECS No.:** Not assigned / not available for this polymer (many supplier SDS entries list EC number as "—" or not provided). If a specific regulatory EC number is required for an engineered grade, please advise target market and I will check further.

Chemical Formula (typical description): (CH<sub>2</sub>CH<sub>2</sub>)\_x[CH<sub>2</sub>CH(CO<sub>2</sub>H)]\_y.

Product form: Pellets / beads / powder depending on grade.

# 2. Typical Physical & Chemical Properties (typical ranges — vary by acrylic acid comonomer content and grade)

Values below are typical for commonly supplied EAA grades; final specifications will be supplied on COA for each production lot.

Appearance: Off-white to white pellets / beads.

**Density:** ~0.92–0.94 g/cm³ (typical 0.93 g/cm³).

**Melting point / Tm:** ~85–110 °C (typical reported ~87–97 °C for many grades).

Vicat / Softening point: ~70–95 °C (grade dependent).

**Melt Flow Index (MFI):** grade dependent (example 5–20 g/10 min typical for extrusion grades).

**Acid number:** depends on acrylic acid content — typical reported ranges from ~40 mg KOH/g (low AA content) up to >100 mg KOH/g for high-acid grades; common commercial materials report acid numbers like 40, 75, 120 mg KOH/g depending on grade.

**Acrylic acid (AA) comonomer content:** typical commercial grades range from ~5% to >15% AA (wt%) — select grade per application.

**Solubility:** Insoluble in water; soluble/swelling in hot xylene and certain organic solvents.

**Typical processing:** Extrusion, extrusion coating, co-extrusion, lamination, hot-melt adhesives and extrusion lamination.

(Note: exact numerical specifications — acid number, MFI, AA% — must be set per grade and will appear on Certificate of Analysis [COA].)

### 3. Key Features & Benefits

**Excellent adhesion** to polar substrates (aluminum, metallized films, paper, polar plastics) without primer — widely used as tie/adhesive layer in flexible packaging and laminates.

Good toughness, heat-seal strength, puncture and tear resistance, and improved adhesion compared to homopolyethylene.

**Tailorable acid content**: grades with different acrylic acid content enable tuning of polarity and adhesion for specific end-use.

**Food-contact capable grades**: major global producers offer EAA grades intended for certain indirect food contact applications (check grade-specific regulatory statements).

### 4. Typical Applications

Extrusion coating and extrusion lamination for flexible packaging (aseptic cartons, liquid packaging).

Tie layers in multilayer films and laminated structures.

Hot-melt adhesives, sealants and adhesive primers.

Coatings, inks, and specialty coatings where adhesion to metal or difficult substrates is required.

Compatibilizer / dispersing agent in polymer blends and masterbatches.

# 5. Typical Specification (example — customize per requested grade)

Parameter Typical Value (example grade)

Acrylic acid content (wt%) 6.5% Acid number (mg KOH/g) 40

Melt flow index (190 °C / 2.16 kg) 5–12 g/10 min

Density (g/cm³) 0.93

Appearance Off-white pellets

Moisture  $\leq 0.2\%$ Ash  $\leq 0.2\%$ 

Final specification and tolerances are provided on COA for each batch.

### 6. Packaging & Storage

**Packaging:** 25 kg / 500 kg / 1000 kg bags or big bags (custom packaging available). **Storage conditions:** Store in cool, dry, well-ventilated area away from direct sunlight and moisture. Keep containers tightly closed. Avoid prolonged storage at high temperatures. Optimal shelf life depends on grade and storage conditions — typically 12 months under recommended storage.

### 7. Handling & Safety

**Handling:** Standard industrial handling procedures. Avoid dust generation and accumulation. Use appropriate dust control and extraction when handling powder grades.

**Fire:** Polymer is combustible — use appropriate extinguishing media (foam, dry chemical, CO<sub>2</sub>). Thermal decomposition may produce oxides of carbon and other compounds.

**Health:** Not classified as a major acute health hazard in common commercial grades; observe normal industrial hygiene (avoid inhalation of dust, use gloves / eye protection for molten material). Consult SDS for full safety data.

### 8. Regulatory & Compliance Notes

**CAS:** 9010-77-9 (commonly used registry for ethylene/acrylic acid copolymer). **EC / EINECS:** many supplier documents list EC number as not provided / not assigned for this polymer; regulatory identifiers for polymers can differ by region and formulation — we will supply any required regulatory dossiers for target markets (EU, US FDA, etc.) upon request.

**Food contact:** Certain commercial EAA grades from major suppliers are notified/cleared for limited food contact/indirect food contact uses — specific grade approvals vary and must be checked per grade and application. Provide intended food contact use and market to obtain precise declarations and compliance documentation.

## 9. Quality Control & Documents Provided

For each shipment we can provide: Certificate of Analysis (COA) (batch level) Safety Data Sheet (SDS) Certificate of Origin (COO)

Regulatory compliance documents upon request (ROHS / specific food contact documentation / test reports).